

Work Order ID 120650

June-10-14 7:40:34 AM

\*120650\*

Page 1

Item ID: D350-567-143

Accept

\*N900040100\*

Setup Start \*NS1\*

Revision ID:

Stop \*NS2\*

Item Name: Floor Window Close Out (Energy Attenuating Seats)

Start Date: 6/10/14 Start Qty: 3.00

Cust Item ID:

Required Date: 6/16/14 Req'd Qty: 3.00

Customer:

Reference:

Approvals:

Process Plan: W

Date:

Tooling:

Date:

Run Start \*NR1\*

QC:

Date:

SPC (Y/N):

Date:

Stop \*NR2\*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr
DSI 9590	E

100	Document Control	0.00							
*100*	DOCUMENT CONTROL								
DC	Memo	0.00							
Doc.Control-USB.or.Paperwork	Photocopy bluefile & type labels per PPP D350-567-143 CHG001								

JUN 17 2014

DAS  
06  
9-89

110	Pick Kit	0.00							
*110*									
Packaging	Memo	0.00							
Packaging									

DAS  
32  
9-89

DAS  
06  
9-89

DAS  
31  
9-89

120	QC4- 100% Inspect kits for completeness	0.00							
*120*									
QC	Memo	0.00							
Quality Control									

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2

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**\*120650\***

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Item ID: D350-567-143 Accept **\*N900040100\*** Setup Start **\*NS1\***  
 Revision ID: Stop **\*NS2\***  
 Item Name: Floor Window Close Out (Energy Attenuating Seats)  
 Start Date: 6/10/14 Start Qty: 3.00 **\*3\*** Cust Item ID:  
 Required Date: 6/16/14 Req'd Qty: 3.00 **\*3\*** Customer:  
 Reference:

Approvals: Process Plan: \_\_\_\_\_ Date: \_\_\_\_\_ Tooling: \_\_\_\_\_ Date: \_\_\_\_\_ Run Start **\*NR1\***  
 QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_ Stop **\*NR2\***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130	Packaging	0.00							
<b>*130*</b>									
Packaging	Memo	0.00							
Packaging	Identify and pack for shipping as per PPP D350-567-143								
	Location: _____								
140	QC21- Final Inspection - Work Order Release	0.00							
<b>*140*</b>									
QC	Memo	0.00							
Quality Control									

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2 **DAS**  
**86**  
**0-80**

MLJ 14-06-17  
ME  
14-6-17

# Picklist Print

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Work Order ID: 120650

\*120650\*

Parent Item: D350-567-143

\*D350-567-143\*

Parent Item Name: Floor Window Close Out (Energy Attenuating Seats)

Start Date: 6/10/14

Required Date: 6/16/14

Start Qty: 3.00

Required Qty: 3.00

Comments: IPP REV:A 13.04.01 AS PER DS19590 REV.E DD VERF:JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D4971-041 *D4971-041* T/R Bellcrank Cover Assembly		Manufactured	No				Each	0.0000	3	120665			DAS 32 9-89
D3802-1 *D3802-1* Windows Seal (\$ Per Foot)		Manufactured	No				f	221.0000	6		DAS 32 9-89		DAS 31 9-89

DAS 06 9-89 3X 241  
DAS 27 9-89

Location	Loc Qty	Loc Code
ST411	221	
112283	48	
114190	9	
116673	110	
117766	50	
81868	4	

117766

(D3802-1-024) CUT (1) AT 24" AS PER DWG, PER KIT.

D4434-041 *D4434-041* Fwd Bracket Assembly	DAS 06 9-89	Manufactured	No				Each	0.0000	3	14B120660			DAS 31 9-89
--------------------------------------------------	-------------	--------------	----	--	--	--	------	--------	---	-----------	--	--	-------------

D4434-047 *D4434-047* Cover Assembly		Manufactured	No				Each	7.0000	3		DAS 32 9-89		DAS 31 9-89
--------------------------------------------	--	--------------	----	--	--	--	------	--------	---	--	-------------	--	-------------

DAS 06 9-89

Location	Loc Qty	Loc Code
ST273	7	
107530	3	
114313	4	

107630 24  
114313 14

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Parent Item: D350-567-143

**\*D350-567-143\***

Parent Item Name: Floor Window Close Out (Energy Attenuating Seats)

Start Date: 6/10/14

End Date: 5/16/14

Start Qty: 3.00

End Qty: 3.00

D4435-9

Manufactured No

Each

11.0000

6

**\*D4435-9\***

Bracket

88-6  
90  
SVD

Location

Loc Qty

Loc Code

ST273

11

109304

11

Each

3.0000

3

D4436-041

Manufactured No

**\*D4436-041\***

Aft Bracket Assembly

DAS  
86  
9-89

Location

Loc Qty

Loc Code

ST271A

1

109823

1

ST272

2

115041

2

f

90.0000

6

D4441-1

Manufactured No

**\*D4441-1\***

Rubber Seal

88-6  
90  
SVD

Location

Loc Qty

Loc Code

ST407

90

86185

90

(D4441-1-240) CUT (1) AT 24.00" PER KIT

AN3-3A

Purchased No

**\*AN3-3A\***

Bolt

88-6  
90  
SVD

Location

Loc Qty

Loc Code

ST350

350

m126249

1

m127815

4

m128429

145

m128973

200

350.0000

15

DAS  
32  
9-89

DAS  
31  
9-89

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Parent Item Name: Floor Window Close Out (Energy Attenuating Seats)

Start Date: 6/10/14

Required Date: 6/16/14

Start Qty: 3.00

Required Qty: 3.00

AN525-10R6

Purchased

No

Each

188.0000

6

DAS  
32  
9-89

**\*AN525-10R6\***  
Screw

DAS  
31  
9-89

Location

Loc Qty

Loc Code

ST329

100

M129390

100

ST344

88

M127743

88

Each

146.0000

6

AN525-832R7

Purchased

No

**\*AN525-832R7\***  
Screw

Location

Loc Qty

Loc Code

GA

13

120560

13

ST344

133

m127363

133

Each

398.0000

21

MS21042L06

Purchased

No

**\*MS21042L06\***  
Nut

Location

Loc Qty

Loc Code

ST314

398

m127304

3

m128401

195

m128976

200

DAS  
32  
9-89

DAS  
31  
9-89

DAS  
32  
9-89

DAS  
31  
9-89

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Parent Item: D350-567-143

**\*D350-567-143\***

Parent Item Name: Floor Window Close Out (Energy Attenuating Seats)

Start Date: 6/10/14

Required Date: 6/16/14

Start Qty: 3.00

Required Qty: 3.00

MS21042L08

Purchased No

Each

5,144.000

6

DAS

32

9-89

DAS

31

9-89

**\*MS21042L08\***

Nut

68-8  
90  
DAS

## Location

## Loc Qty

## Loc Code

ST314

3211

123900

58

m128401

1500

m128429

1653

m128429

ST508

1834

125445

436

m127410

1398

ST509

99

m127304

99

MS21042L3

Purchased No

Each

6,079.000

15

DAS

32

9-89

14/6/12 (3)

**\*MS21042L3\***

Nut

68-8  
90  
DAS

## Location

## Loc Qty

## Loc Code

ST314

109

108816

9

M127410

13

M127831

39

M128401

48

ST506

955

123900

955

ST509

5015

M127831

2

M128754

5013

m128754

DAS

31

9-89

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**\*D350-567-143\***

Parent Item Name: Floor Window Close Out (Energy Attenuating Seats)

Start Date: 6/10/14

Required Date: 6/16/14

Start Qty: 3.00

Required Qty: 3.00

MS21059L3

Purchased

No

Each

299.0000

6

**\*MS21059L3\***

Nut Plate

DAS  
32  
9-89

DAS  
31  
9-89

## Location

## Loc Qty

## Loc Code

ST315

297

114449

4

M128300

97

M128936

96

M128976

100

ST316

2

M127743

2

Each

70.0000

21

DAS  
32  
9-89

DAS  
31  
9-89

MS35206-229

Purchased

No

**\*MS35206-229\***

Screw

## Location

## Loc Qty

## Loc Code

ST288

70

M126084

70

Each

4,938.000

30

DAS  
32  
9-89

DAS  
31  
9-89

NAS1149F0332P

Purchased

No

**\*NAS1149F0332P\***

Washer

## Location

## Loc Qty

## Loc Code

GA

205

122063

205

ST295

2083

123900

12

m123185

34

m128401

2037

ST510a

2632

125646

132

m127831

2500

ST522

18

m123185

18

DAS  
31  
9-89

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Parent Item: D350-567-143

Parent Item Name: Floor Window Close Out (Energy Attenuating Seats)

\*120650\*

\*D350-567-143\*

Start Date: 6/10/14

Required Date: 6/16/14

Start Qty: 3.00

Required Qty: 3.00

NAS1149FN616P

Purchased

No

Each

348.0000

42

**\*NAS1149FN616P\***

WASHER

DAS  
06  
9-89

Location

Loc Qty

Loc Code

ST294

348

M127703

348

Each

594.0000

6

NAS1149FN816P

Purchased

No

**\*NAS1149FN816P\***

WASHER

DAS  
06  
9-89

Location

Loc Qty

Loc Code

ST294

594

117316

594

DAS  
32  
9-89

DAS  
31  
9-89

M127703

DAS  
32  
9-89 14/6/12

M117316

DAS  
31  
9-89

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